

Date: Tuesday, 05/02/2008 10:35:16 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HINGE HALF
Job Number : 37202	
Estimate Number : 13157	
P.O. Number :	Part Number : D37491
This Issue : 05/02/2008 S.O. No. :	Drawing Number : D3749 U/R
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : U/R
Previous Run :	Material :
Written By :	Due Date : 12/02/2008
Checked & Approved By :	Qty: 20 Um: Each
Comment : Est Rev: A 08-02-05 new issue DD verified by:	



Additional Product

P10

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S11GA	304/316 .125 Sheet
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Comment: Qty.: 0.0196 sf(s)/Unit Total : 0.3927 sf(s)

304/316 .125 Sheet

(M304S0125)

Batch: 104934 B 8-2-7

2.0	WATER JET	LOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3749

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

B 8-2-7

24

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

B 8-2-7

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

02/02/07 (+24)

5.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE

Form as per Dwg D3749 using CNC Brake

SR 08/02/07

24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08.02.15	2.0	Ø 0.098 is Ø 0.261	LE 08.02.15	Acceptable. ^{would have been} Hole is to be enlarged when assembling basket. ∴ Ø 0.261 is ok.	<i>[Signature]</i> 08/02/15	<i>[Signature]</i> 08/02/15	LE 08.02.15	<i>[Signature]</i> 08/02/15

NOTE: Date & initial all entries

Date: Tuesday, 05/02/2008 10:35:16 AM
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Process Sheet

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Drawing Name: HINGE HALF

Job Number: 37202

Part Number: D37491

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC5

INSPECT WORK TO CURRENT STEP

**ENGINEERING
APPROVAL**



Comment: INSPECT WORK TO CURRENT STEP

ASS 08.02.07 / S 08/02/07 +24

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS4

PL 08.02.07

X24

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08.02.08

POSITIVE RECALL

EFFECTIVE

08.02.05

AUTH

U

RELEASED

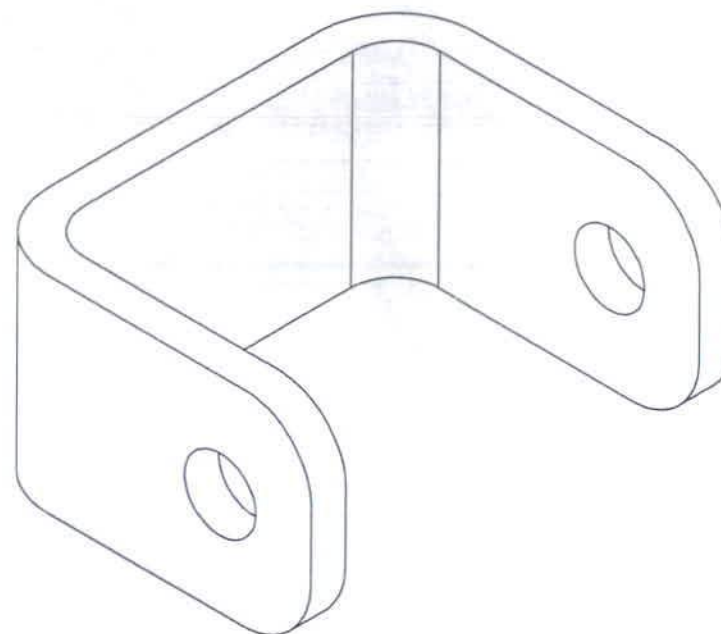
U

DATE

08.03.07

PROVAT
MELVING

PROVAT
MELVING

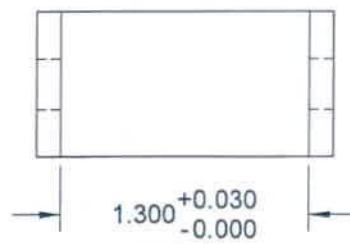
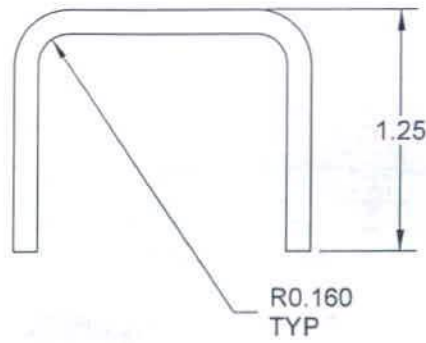


PRELIMINARY ISSUE
ASS 08.02.01

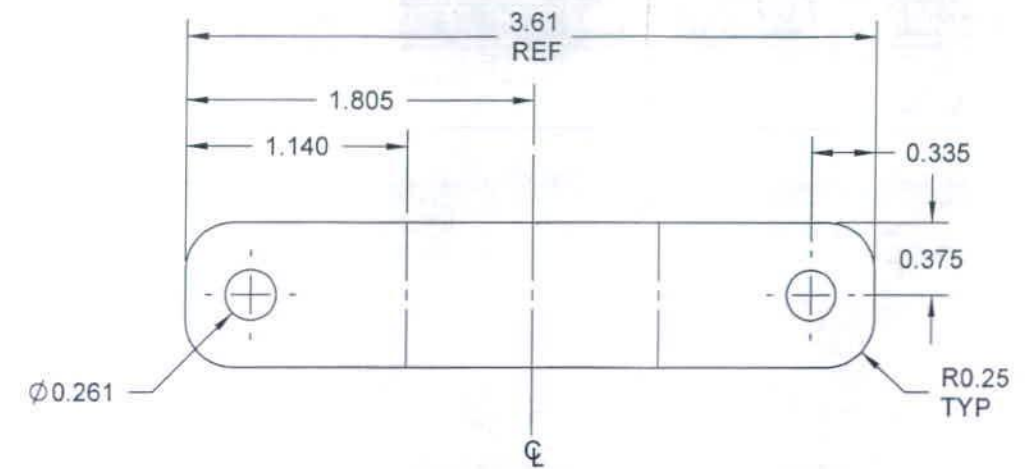
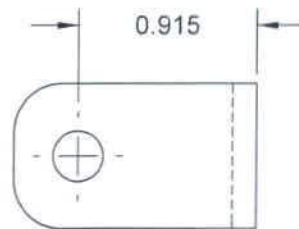
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.125 THICK
PER MIL-S-5019 (ANNEALED) 2B FINISH
(REF. DART SPEC M304S11GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.09 lbs

A	NEW ISSUE		AJS	08.02.01
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D3749	SHEET 1 OF 2	
APPROVED		TITLE	SCALE	
DE APPR.		HINGE HALF	NTS	
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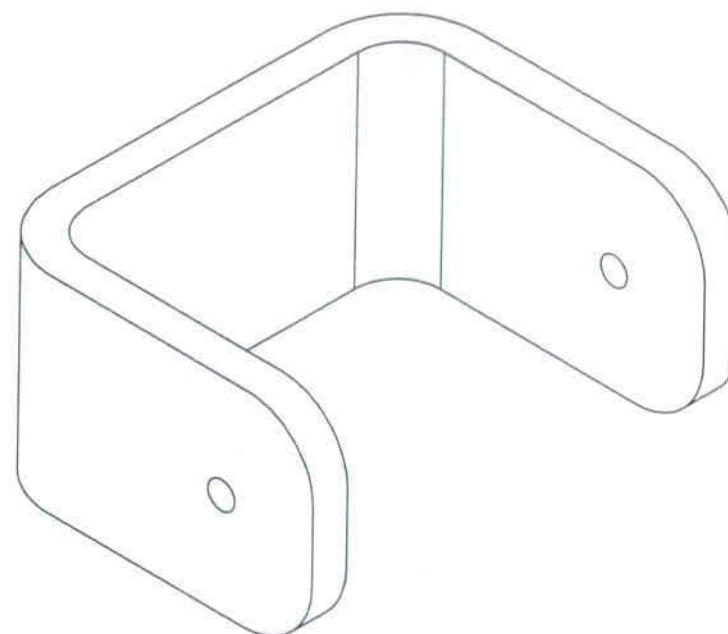
D3749-1 HINGE HALF



D3749-1F FLAT PATTERN

PRELIMINARY ISSUE
AJS 08.02.01

DESIGN	AJS	DART AEROSPACE LTD	
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MFG. APPR.		D3749	SHEET 2 OF 2
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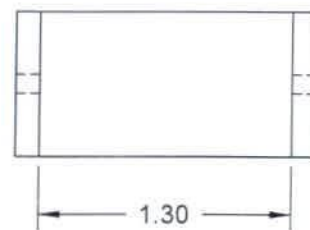
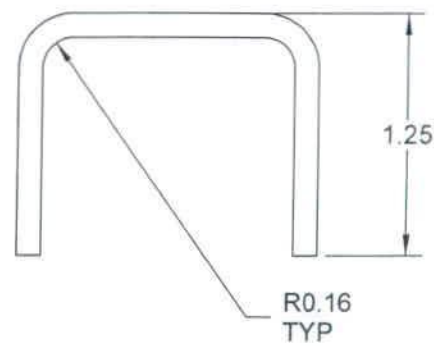
D3749-1 HINGE HALF

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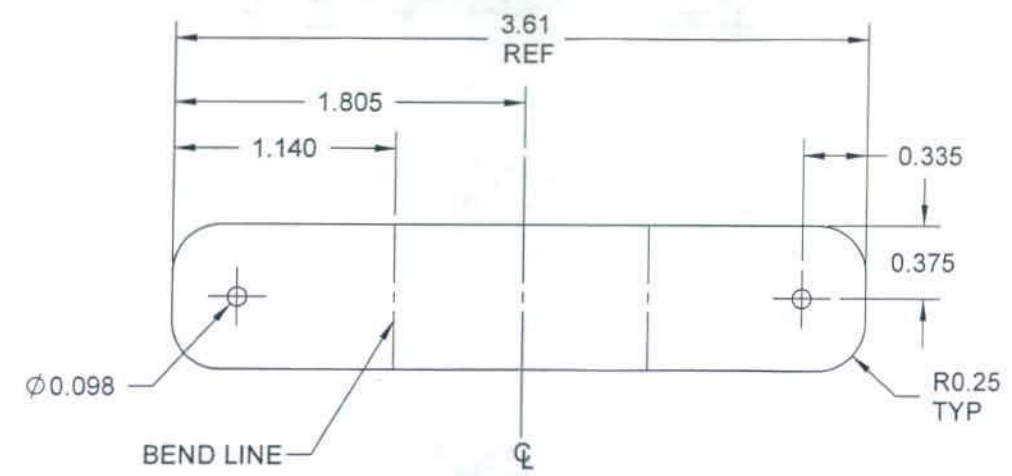
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D3749-1 HINGE HALF



D3749-1F FLAT PATTERN

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LE 08.02.15

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